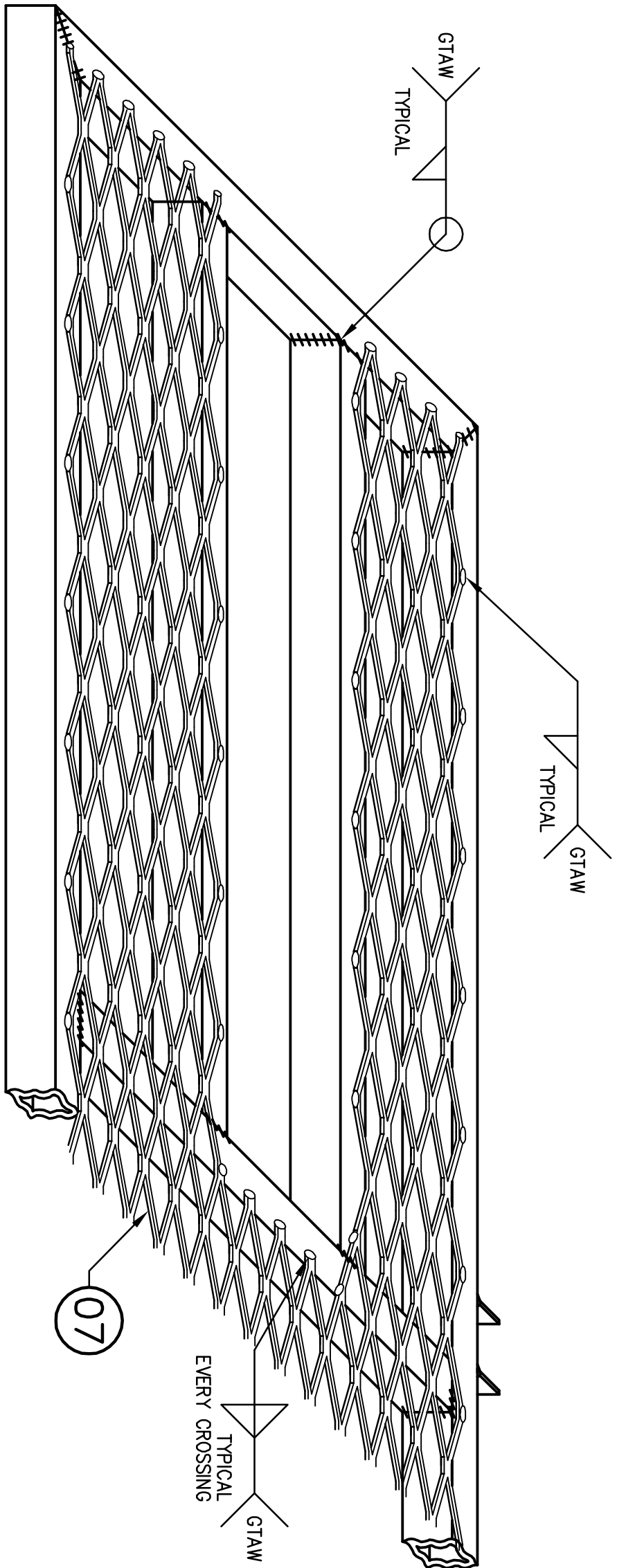
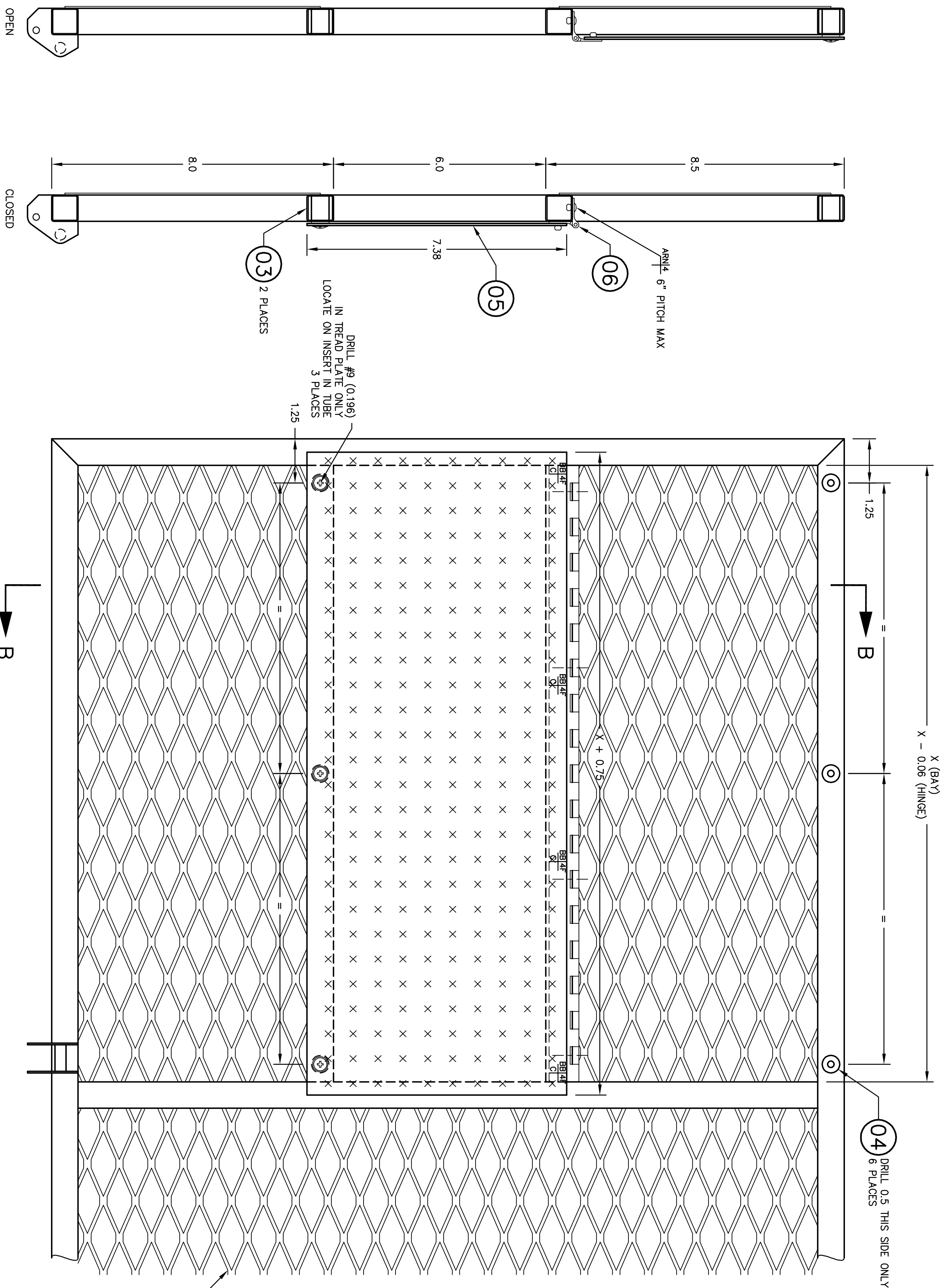


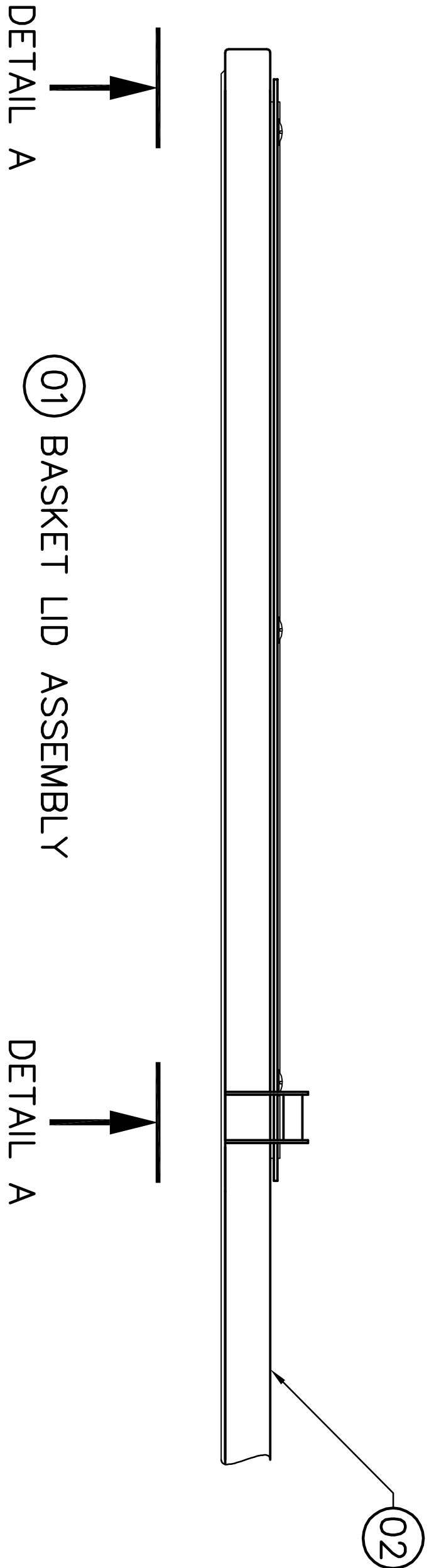
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1	ADD BELL MEDIUM AND EUROCOPTER ASS350 BASKETS	BUC	BUC	MAR 19 /08	2	TITLE BLOCK UPDATED, ELIGIBLE MODELS UPDATED	BUC	29/05/2014



DETAIL A
LOOKING AT BOTTOM



SECTION B



01 BASKET LID ASSEMBLY


DETAIL A

HELICOPTER	BASKET TYPE	LID MODEL
BELL 407	HIGH, FIXED	606332
BELL 206L/407	HIGH, QUICK RELEASE	606332
BELL 429 - S/N 57001-57080	QUICK RELEASE	95912
BELL 429 - S/N 57081 & SUB.	QUICK RELEASE	95912

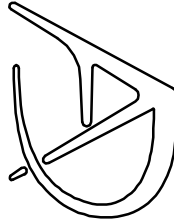
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2885C.
3. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
4. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES PRIOR TO ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
3	MS27039-1-08	08	SCREW	MILD STEEL	COMMERCIAL	
A/R	3/4 - 16F	07	MESH			
1	MS20001P4	06	HINGE			
1	70402-05	05	TREAD PLATE	ALUMINIUM	COMMERCIAL	0.063 TREAD PLATE
6	70402-04	04	THREADED INSERT	ALSI 1010/1020		0.5 DIA
1	70402-03	03	TUBE	4130 STEEL COND. N	MIL-T-6736	0.75 X 0.035 WALL TUBE
1	SEE NOTE 1	02	BASKET LID ASSEMBLY			
1	70402-01	01	BASKET LID ASSEMBLY - MODIFIED WITH OPENING			

LIST OF MATERIALS

BASIC CODE		DASH NO. FOR DIAMETER		<div></div>	
REF. NAS 523		N=MPD. HEAD NEAR SIDE			
C=COUNTERSUNK		F=MPD. HEAD FAR SIDE			
D=DIAPLE		DASH NO. FOR LENGTH			
DIGIT=# OF SHEETS TO BE DIMPLED		CHECKED: E. BURGIN			
BASIC CODES:		UNLESS OTHERWISE SPECIFIED			
BU=MS20470AD		DIMENSIONS ARE IN INCHES.			
BB=MS20426AD		TOLERANCES ON:			
ARN=CR3213		DECIMALS		ANGLES	
ARM=CR3212		X.XXX ±0.010		±1/2°	
		X.XX ±0.03			
		X.X ±0.1			
		SHEET 1 OF 1			
		SCALE 1 : 2			
		DWG. SIZE		DWG. NO.	
		A1		70402	
				REV.	
				2	
CARGO BASKET					
LID DOOR MODIFICATION					
AERO DESIGN LTD.					
9868A MALAPINA ROAD					
POWELL RIVER BC CANADA V8A 0G3					
TEL. 604.489.2376					
www.aerodesign.ca					

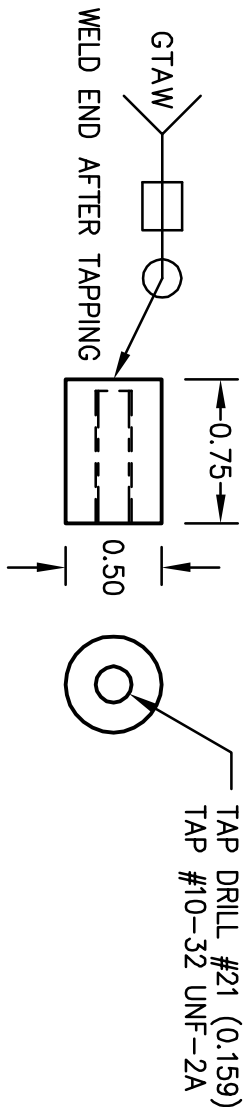
AERO DESIGN LTD.



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POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 604.483.2376
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CARGO BASKET
LID DOOR MODIFICATION

04 THREADED INSERT



DETAIL A